

# Work Order ID 125591

**\*125591\***

October-16-14 7:22:17 AM

Page 1

Item ID: D3246-041 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Bracket  
 Start Date: 10/16/14 Start Qty: 4.00 **\*4\*** Cust Item ID:  
 Required Date: 10/23/14 Req'd Qty: 4.00 **\*4\*** Customer:  
 Reference:

Approvals: Process Plan: W Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3246	Rev A1

100 FLOW WATER JET 0.00  
**\*100\***  
 Waterjet Memo 0.00  
 FLOW CNC Waterjet 1-Cut as per Dwg Dsi9279 Dwg Rev: A1 Prog Rev: A1 2-  
 Deburr if necessary

⑥ DL 14/10/14

110 QC2- Inspect parts off machine FAI/FAIB 0.00  
**\*110\***  
 QC Memo 0.00  
 Quality Control

⑥ DL 14/10/14

120 QC8- Inspect parts - second check 0.00  
**\*120\***  
 QC Memo 0.00  
 Quality Control

⑥

DAS  
 38  
 9-89 OCT 20 2014

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Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 <b>*130*</b> Brake NC Brake NC	NC BRAKE  Memo DeburrForm as per Dwg D3246C'sink as per Dwg D3246	0.00  0.00				6x DAS 30 9-89			14/11/12 DAS 36 9-89
140 <b>*140*</b> QC Quality Control	QC5- Inspect part completeness to step on W/O  Memo	0.00  0.00				6 DAS 38 9-89			
150 <b>*150*</b> HandFinish Hand Finishing	Chemical Conversion Coat per QSI005 4.1  Memo	0.00  0.00				6 6 H-11-18 DAS 34 9-89			

NOV 12 2014



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 Required Date: 10/23/14 Req'd Qty: 4.00 **\*4\*** Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
190	Identify as per dwg & Stock Location: <u>S1495</u>	0.00							DAS
<b>*190*</b>									<b>46</b>
Packaging	Memo	0.00				⑥			9-89
Packaging									
200	QC21- Final Inspection - Work Order Release	0.00							
<b>*200*</b>									
QC	Memo	0.00							
Quality Control									

NOV 19 2014

14/11/20 JJ

14-11-19

# Picklist Print

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Work Order ID: 125591

**\*125591\***

Parent Item: D3246-041

**\*D3246-041\***

Parent Item Name: Bracket

Start Date: 10/16/14

Required Date: 10/23/14

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A New Issue 06-06-22 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M2024T3S.050

Purchased

No

170

sf

84.7251

0.3097

2

**\*M2024T3S 050\***

2024-T3 .050 sheet

**\*\***

OC 14/10/19

Location

Loc Qty

Loc Code

MAT022

84.7251

124643

33.6111

m128354

40.714

m128713

10.4

4.472

MS20426AD3-3

Purchased

No

170

Each

3,151.000

8

32

**\*MS20426AD3-3\***

RIVET

**\*\***

14/11/17

DAS  
36  
9-89

Location

Loc Qty

Loc Code

ST315

3151

123352

312

M128754

2839

64

MS21059L3

Purchased

No

110

Each

95.0000

4

16

**\*MS21059L3\***

Nut Plate

**\*\***

14/11/17

DAS  
36  
9-89

Location

Loc Qty

Loc Code

CA

11

M129682

11

ST305

84

M129934

84

M130823

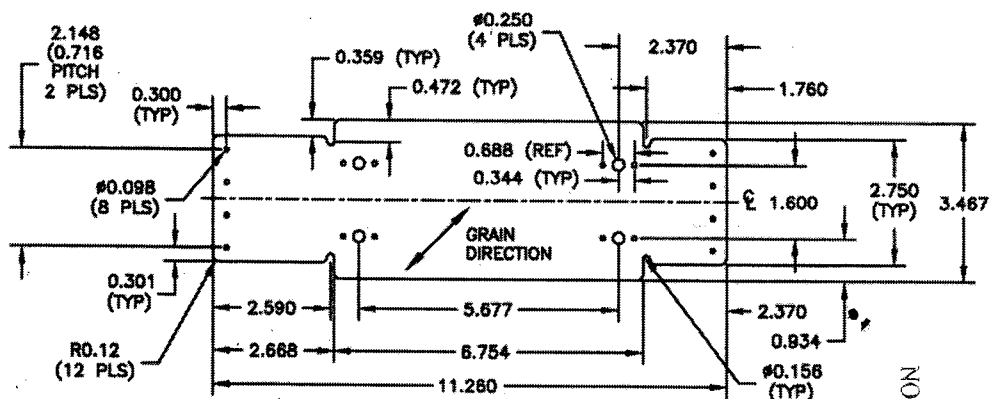
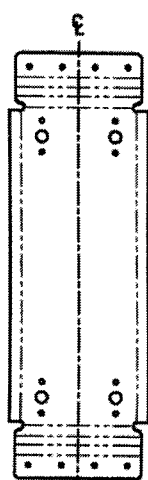
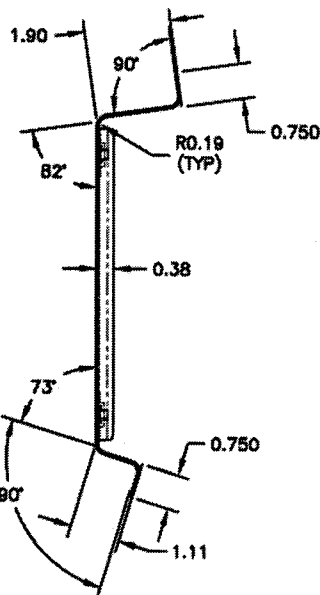
(242)



**DART**

DESIGN #	DRAWN BY #	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3246	REV. A SHEET 1 OF 1
DATE 04.04.21	TITLE MOUNTING BRACKET		SCALE 1:4
A	04.04.21	NEW ISSUE	
AI	04.06.16	CHANGE RIVET; ADDED C'SINK	

**RELEASED**  
04.05.07

**D3246-1 FLAT PATTERN****D3246-1 BEND DETAIL****D3246-041 ASSEMBLY****NOTES:**

- 1) MATERIAL: 2024-T3 (QQ-A-250/4) 0.050 THICK (REF. DART SPEC. M2024T3S.050)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

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